**MATERIAL SAFETY DATA SHEET**

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| **SECTION 1** | **PRODUCT AND COMPANY IDENTIFICATION** |

**PRODUCT**

**Product Name:**   **Z-50 PIPE DOPE**

**Product Description:** Base Oil and Additives

**MSDS Number:** 8503

**Intended Use:**  Sealant

**COMPANY IDENTIFICATION**

**Supplier: Imperial Oil Products Division**

240 4th Avenue

Calgary, ALBERTA. T2P 3M9 Canada

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| **24 Hour Environmental / Health Emergency Telephone** | 519-339-2145 |
| **Transportation Emergency Phone Number** | 519-339-2145 |
| **Product Technical Information** | 1-800-268-3183 |
| **Supplier General Contact** | 1-800-567-3776 |

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| **SECTION 2** | **COMPOSITION / INFORMATION ON INGREDIENTS** |

**No Reportable Hazardous Substance(s) or Complex Substance(s).**

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| **SECTION 3** | **HAZARDS IDENTIFICATION** |

This material is not considered to be hazardous according to regulatory guidelines see Section 15.

**HEALTH EFFECTS**

Low order of toxicity. Excessive exposure may result in eye, skin, or respiratory irritation. High-pressure injection under skin may cause serious damage.

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| **NFPA Hazard ID:** | Health: 1 | Flammability: 1 | Reactivity: 1 |
| **HMIS Hazard ID:** | Health: 1 | Flammability: 1 | Reactivity: 1 |

**Note:**  This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

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| **SECTION 4** | **FIRST AID MEASURES** |

**INHALATION**

Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

**SKIN CONTACT**

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

**EYE CONTACT**

Flush thoroughly with water. If irritation occurs, get medical assistance.

**INGESTION**

First aid is normally not required. Seek medical attention if discomfort occurs.

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| **SECTION 5** | **FIRE FIGHTING MEASURES** |

**EXTINGUISHING MEDIA**

**Appropriate Extinguishing Media:**  Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

**Inappropriate Extinguishing Media:**  Straight streams of water

**FIRE FIGHTING**

**Fire Fighting Instructions:**  Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Hazardous Combustion Products:**  Smoke, Fume, Aldehydes, Sulphur Oxides, Incomplete combustion products, Oxides of carbon, Metal Oxides

**FLAMMABILITY PROPERTIES**

**Flash Point [Method]:**  >221C (430F) [ ASTM D-92]

**Flammable Limits (Approximate volume % in air):**  LEL: 0.9 UEL: 7.0

**Autoignition Temperature:**  >260°C (500°F)

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| **SECTION 6** | **ACCIDENTAL RELEASE MEASURES** |

**Notification Procedures**

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

**SPILL MANAGEMENT**

**Land Spill:**  Scrape up spilled material with shovels into a suitable container for recycle or disposal.

**Water Spill:**  Stop leak if you can do so without risk. Warn other shipping. Material will sink. Consult an expert. No immediate action required.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

**ENVIRONMENTAL PRECAUTIONS**

Prevent entry into waterways, sewers, basements or confined areas.

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| **SECTION 7** | **HANDLING AND STORAGE** |

**HANDLING**

Prevent small spills and leakage to avoid slip hazard.

**Static Accumulator:**  This material is not a static accumulator.

**STORAGE**

Do not store in open or unlabelled containers.

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| **SECTION 8** | **EXPOSURE CONTROLS / PERSONAL PROTECTION** |

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| **Substance Name** | **Form** | **Limit/Standard** | | | **Note** | **Source** |
| MICA | Respirable fraction. | TWA | 3 mg/m3 |  |  | ACGIH |

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

**ENGINEERING CONTROLS**

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

**Personal Protection**

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:**  If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No protection is ordinarily required under normal conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:**  Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use.

**Eye Protection:**  If contact is likely, safety glasses with side shields are recommended.

**Skin and Body Protection:**  Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.

**Specific Hygiene Measures:**  Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practise good housekeeping.

**ENVIRONMENTAL CONTROLS**

See Sections 6, 7, 12, 13.

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| **SECTION 9** | **PHYSICAL AND CHEMICAL PROPERTIES** |

**Typical physical and chemical properties are given below. Consult the Supplier in Section 1 for additional data.**

**GENERAL INFORMATION**

**Physical State:**  Solid

**Form:**  semi-fluid

**Colour:**  grey

**Odour:**  Characteristic

**Odour Threshold:**  N/D

**IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION**

**Relative Density (at 15 C):**  1.59

**Flash Point [Method]:**  >221C (430F) [ ASTM D-92]

**Flammable Limits (Approximate volume % in air):**  LEL: 0.9 UEL: 7.0

**Autoignition Temperature:**  >260°C (500°F)

**Boiling Point / Range:**  < 316C (601F)

**Vapour Density (Air = 1):**  N/D

**VAPOUR PRESSURE:**  < 0.013 kPa (0.1 mm Hg) at 20°C

**Evaporation Rate (N-Butyl Acetate = 1):**  < 0.01

**pH:**  N/D

**Log Pow (n-Octanol/Water Partition Coefficient):**  N/A

**Solubility in Water:**  Negligible

**Viscosity:**  [N/D at 40°C]

**Oxidizing properties:** See Sections 3, 15, 16.

**OTHER INFORMATION**

**Freezing Point:**  N/D

**Melting Point:**  196°C (385°F)

Note: Most physical properties above are for the oil component in the material.

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| **SECTION 10** | **STABILITY AND REACTIVITY** |

**STABILITY:**  Material is stable under normal conditions.

**CONDITIONS TO AVOID:**  Excessive heat. High energy sources of ignition.

**Materials To Avoid:**  Strong oxidizers

**HAZARDOUS DECOMPOSITION PRODUCTS:**  Material does not decompose at ambient temperatures.

**HAZARDOUS POLYMERIZATION:**  Will not occur.

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| **SECTION 11** | **TOXICOLOGICAL INFORMATION** |

**Acute Toxicity**

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| **Route of Exposure** | **Conclusion / Remarks** |
| **INHALATION** |  |
| Toxicity: No end point data. | Minimally Toxic. Based on assessment of the components. |
| Irritation: No end point data. | Negligible hazard at ambient/normal handling temperatures. Based on assessment of the components. |
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| **INGESTION** |  |
| Toxicity (Rat): LD50 > 5000 mg/kg | Minimally Toxic. Based on test data for structurally similar materials. |
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| **Skin** |  |
| Toxicity (Rabbit): LD50 > 5000 mg/kg | Minimally Toxic. Based on test data for structurally similar materials. |
| Irritation (Rabbit): Data available. | Negligible irritation to skin at ambient temperatures. Based on assessment of the components. |
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| **Eye** |  |
| Irritation (Rabbit): Data available. | May cause mild, short-lasting discomfort to eyes. Based on assessment of the components. |

**CHRONIC/OTHER EFFECTS**

**Contains:**

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitising in test animals.

Additional information is available by request.

**CMR Status:** None.

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| **Chemical Name** | **CAS Number** | **List Citations** |
| MICA | 12001-26-2 | 4 |

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| --REGULATORY LISTS SEARCHED-- | | |
| 1 = IARC 1 | 3 = IARC 2B | 5 = ACGIH A1 |
| 2 = IARC 2A | 4 = ACGIH ALL | 6 = ACGIH A2 |

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| **SECTION 12** | **ECOLOGICAL INFORMATION** |

The information given is based on data available for the material, the components of the material, and similar materials.

**ECOTOXICITY**

Material -- Not expected to be harmful to aquatic organisms.

**MOBILITY**

Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

**PERSISTENCE AND DEGRADABILITY**

**Biodegradation:**

Base oil component -- Expected to be inherently biodegradable

**BIOACCUMULATION POTENTIAL**

Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

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| **SECTION 13** | **DISPOSAL CONSIDERATIONS** |

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

**DISPOSAL RECOMMENDATIONS**

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

**REGULATORY DISPOSAL INFORMATION**

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

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| **SECTION 14** | **TRANSPORT INFORMATION** |

**LAND (TDG)** : Not Regulated for Land Transport

**LAND (DOT)** : Not Regulated for Land Transport

**SEA (IMDG)** : Not Regulated for Sea Transport according to IMDG-Code

**AIR (IATA)** : Not Regulated for Air Transport

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| **SECTION 15** | **REGULATORY INFORMATION** |

**WHMIS Classification:**  Not controlled

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the (M)SDS contains all the information required by the Controlled Products Regulations.

**CEPA:**  All components of this material are either on the Canadian Domestic Substances List (DSL), exempt, or have been notified under CEPA.

**National Chemical Inventory Listing:**  AICS, IECSC, DSL, KECI, PICCS

**The Following Ingredients are Cited on the Lists Below:**

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| **Chemical Name** | **CAS Number** | **List Citations** |
| Zinc | 7440-66-6 | 6 |

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| --REGULATORY LISTS SEARCHED-- | | |
| 1 = TSCA 4 | 3 = TSCA 5e | 5 = TSCA 12b | |
| 2 = TSCA 5a2 | 4 = TSCA 6 | 6 = NPRI | |

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| **SECTION 16** | **OTHER INFORMATION** |

N/D = Not determined, N/A = Not applicable

**THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:**

No revision information is available.

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WHMIS Classification: Not controlled

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Prepared By: Imperial Oil Limited, IH and Product Safety