

Safety Data Sheet

According to OSHA HCS 2012 (29 CFR 1910.1200)



SECTION 1: Identification

Product Identifier HYDROKOOL™ HD
SDS Number 778735
Relevant identified uses Metalworking Fluid
Uses advised against All others
24 Hour Emergency Phone Number CHEMTREC 1-800-424-9300
CANUTEC 613-996-6666
CHEMTREC Mexico 01-800-681-9531

Manufacturer/Supplier Phillips 66 Lubricants P.O. Box 4428 Houston, TX 77210	SDS Information Phone: 800-762-0942 Email: SDS@P66.com URL: www.Phillips66.com	Customer Service U.S.: 800-368-7128 or International: 1-832-765-2500 Technical Information 1-877-445-9198
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SECTION 2: Hazard identification

Classified Hazards	Hazards Not Otherwise Classified (HNOC)
H317 -- Skin sensitization -- Category - 1	PHNOC: None known HHNOC: None known

Label Elements

WARNING



May cause an allergic skin reaction

Avoid breathing dust/fume/gas/mist/vapours/spray; Contaminated work clothing must not be allowed out of the workplace; Wear protective gloves/protective clothing and eye/face protection; IF ON SKIN: Wash with plenty of soap and water; If skin irritation or rash occurs: Get medical advice/attention; Wash contaminated clothing before reuse; Dispose of contents/container to an approved waste disposal plant

SECTION 3: Composition/information on ingredients

Chemical Name	CASRN	Concentration ¹
1,2-benzisothiazol-3(2H)-one	2634-33-5	0.38

¹ All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4: First aid measures

Eye Contact: If irritation or redness develops from exposure, flush eyes with clean water. If symptoms persist, seek medical attention.

Skin Contact: Immediately flush affected area(s) with large amounts of water while removing contaminated shoes, clothing, and constrictive jewelry. If skin surface is damaged, apply a clean dressing and seek immediate medical attention. If skin surface is not damaged, cleanse the affected area(s) thoroughly by washing with mild soap and water or a waterless hand cleaner. If irritation or redness develops, seek immediate medical attention. Wash contaminated clothing before reuse.

Inhalation: First aid is not normally required. If breathing difficulties develop, move victim away from source of exposure and into fresh air in a position comfortable for breathing. Seek immediate medical attention.

Ingestion: First aid is not normally required; however, if swallowed and symptoms develop, seek medical attention.

Most important symptoms and effects, both acute and delayed: Effects of overexposure may include irritation of the nose, throat, and digestive tract, irritation of the respiratory tract, vomiting, abdominal pain. Prolonged or repeated contact may dry skin and cause irritation.

SECTION 5: Firefighting measures

NFPA 704 Hazard Class

Health: 2 Flammability: 0 Instability: 0



0 (Minimal)
1 (Slight)
2 (Moderate)
3 (Serious)
4 (Severe)

Extinguishing Media: Use extinguishing agent suitable for type of surrounding fire

Specific hazards arising from the chemical

Unusual Fire & Explosion Hazards: No unusual fire or explosion hazards are expected. If container is not properly cooled, it can rupture in the heat of a fire.

Hazardous Combustion Products: Combustion may yield carbon monoxide.

Special protective actions for firefighters: For fires beyond the initial stage, emergency responders in the immediate hazard area should wear protective clothing. When the potential chemical hazard is unknown, in enclosed or confined spaces, a self contained breathing apparatus should be worn. In addition, wear other appropriate protective equipment as conditions warrant (see Section 8).

Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Cool equipment exposed to fire with water, if it can be done safely.

See Section 9 for Flammable Properties including Flash Point and Flammable (Explosive) Limits

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures: Stay upwind and away from spill/release. Avoid direct contact with material. For large spillages, notify persons down wind of the spill/release, isolate immediate hazard area and keep unauthorized personnel out. Wear appropriate protective equipment, including respiratory protection, as conditions warrant (see Section 8). See Sections 2 and 7 for additional information on hazards and precautionary measures.

Environmental Precautions: Stop and contain spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems, and natural waterways. Use water sparingly to minimize environmental contamination and reduce disposal requirements. If spill occurs on water notify appropriate authorities and advise shipping of any hazard.

Methods and material for containment and cleaning up: Notify relevant authorities in accordance with all applicable regulations. Immediate cleanup of any spill is recommended. Dike far ahead of spill for later recovery or disposal. Absorb spill with inert material such as sand or vermiculite, and place in suitable container for disposal. If spilled on water remove with appropriate methods (e.g. skimming, booms or absorbents). In case of soil contamination, remove contaminated soil for remediation or disposal, in accordance with local regulations.

Recommended measures are based on the most likely spillage scenarios for this material; however local conditions and regulations may influence or limit the choice of appropriate actions to be taken. See Section 13 for information on appropriate disposal.

SECTION 7: Handling and storage

Precautions for safe handling: Avoid breathing vapors or mists. Wear protective gloves/protective clothing/eye protection/face protection. Contaminated work clothing must not be allowed out of the workplace. Wash thoroughly after handling. Use good personal hygiene practices and wear appropriate personal protective equipment (see section 8). Spills will produce very slippery surfaces. Do not enter confined spaces such as tanks or pits without following proper entry procedures such as ASTM D-4276 and 29CFR 1910.146. Do not wear contaminated clothing or shoes.

Conditions for safe storage: Keep container(s) tightly closed and properly labeled. Use and store this material in cool, dry, well-ventilated areas. Store only in approved containers. Keep away from any incompatible material (see Section 10). Protect container(s) against physical damage.

SECTION 8: Exposure controls/personal protection

Note: State, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information.

Engineering controls: General ventilation should be adequate for normal conditions of intended use. Additional engineering controls may be necessary if working with the product in enclosed areas and/or at elevated temperatures.

Eye/Face Protection: The use of eye/face protection is not normally required; however, good industrial hygiene practice suggests the use of eye protection that meets or exceeds ANSI Z.87.1 whenever working with chemicals.

Skin/Hand Protection: The use of gloves impervious to the specific material handled is advised to prevent skin contact. Users should check with manufacturers to confirm the breakthrough performance of their products. Suggested protective materials: Nitrile

Respiratory Protection: Respiratory protection is not normally required under intended conditions of use. Emergencies or conditions that could result in significant airborne exposures may require the use of NIOSH approved respiratory protection. An industrial hygienist or other appropriate health and safety professional should be consulted for specific guidance under these situations.

Suggestions provided in this section for exposure control and specific types of protective equipment are based on readily available information. Users should consult with the specific manufacturer to confirm the performance of their protective equipment. Specific situations may require consultation with industrial hygiene, safety, or engineering professionals.

SECTION 9: Physical and chemical properties

Note: Unless otherwise stated, values are determined at 20°C (68°F) and 760 mm Hg (1 atm). Data represent typical values and are not intended to be specifications.

Appearance: Amber, Transparent

Physical Form: Liquid

Odor: Slight Amine

Odor Threshold: No data

pH: 8.8

Vapor Density (air=1): No data

Upper Explosive Limits (vol % in air): No data

Lower Explosive Limits (vol % in air): No data

Evaporation Rate (nBuAc=1): No data

Particle Size: Not applicable

Percent Volatile: Negligible

Flammability (solid, gas): Not applicable

Solubility in Water: Completely soluble after agitation

Flash Point: Not applicable

Test Method: Not applicable

Initial Boiling Point/Range: 212 °F / 100 °C

Vapor Pressure: No data

Partition Coefficient (n-octanol/water) (Kow): No data

Melting/Freezing Point: < 33 °F / < 1 °C

Auto-ignition Temperature: No data

Decomposition Temperature: No data

Specific Gravity (water=1): 1.05 @ 60°F (15.6°C)

Bulk Density: 8.74 lbs/gal

Viscosity: No data

Pour Point: 0 °F / -18 °C

VOC Content (%): 52.3 g/L

SECTION 10: Stability and reactivity

Reactivity: Not chemically reactive.

Chemical stability: Stable under normal ambient and anticipated conditions of use.

Possibility of hazardous reactions: Hazardous reactions not anticipated.

Conditions to avoid: Extended exposure to high temperatures can cause decomposition.

Incompatible materials: Avoid contact with strong oxidizing agents and strong reducing agents.

Hazardous decomposition products: Not anticipated under normal conditions of use.

SECTION 11: Toxicological information

Information on Toxicological Effects

Substance / Mixture

Acute Toxicity	Hazard	Additional Information	LC50/LD50 Data
Inhalation	Unlikely to be harmful		>5 mg/L (mist, estimated)
Dermal	Unlikely to be harmful		> 2 g/kg (estimated)
Oral	Unlikely to be harmful		> 5 g/kg (estimated)

Aspiration Hazard: Not expected to be an aspiration hazard.

Skin Corrosion/Irritation: Not expected to be irritating.

Serious Eye Damage/Irritation: Not expected to be irritating.

Skin Sensitization: May cause an allergic skin reaction. Based on component information

Respiratory Sensitization: No information available.

Specific Target Organ Toxicity (Single Exposure): No information available on the mixture, however none of the components have been classified for target organ toxicity (or are below the concentration threshold for classification).

Specific Target Organ Toxicity (Repeated Exposure): No information available on the mixture, however none of the components have been classified for target organ toxicity (or are below the concentration threshold for classification).

Carcinogenicity: No information available on the mixture, however none of the components have been classified for carcinogenicity (or are below the concentration threshold for classification).

Germ Cell Mutagenicity: No information available on the mixture, however none of the components have been classified for germ cell mutagenicity (or are below the concentration threshold for classification).

Reproductive Toxicity: No information available on the mixture, however none of the components have been classified for reproductive toxicity (or are below the concentration threshold for classification).

SECTION 12: Ecological information

GHS Classification:
No classified hazards

Toxicity: Not expected to be harmful to aquatic life

Persistence and Degradability: Substance is expected to possess low persistence in aquatic environments.

Bioaccumulative Potential: Material is expected to possess low bioaccumulation potential.

Mobility in Soil: If released into the soil, this chemical is expected to have high mobility based upon its estimated Koc.

Other adverse effects: None anticipated.

SECTION 13: Disposal considerations

The generator of a waste is always responsible for making proper hazardous waste determinations and needs to consider state and local requirements in addition to federal regulations. This material, if discarded as produced, would not be a federally regulated RCRA "listed" hazardous waste and is not believed to exhibit characteristics of hazardous waste. See Sections 7 and 8 for information on handling, storage and personal protection and Section 9 for physical/chemical properties. It is possible that the material as produced contains constituents which are not required to be listed in the SDS but could affect the hazardous waste determination. Additionally, use which results in chemical or physical change of this material could subject it to regulation as a hazardous waste. Container contents should be completely used and containers should be emptied prior to discard.

SECTION 14: Transport information

U.S. Department of Transportation (DOT)

UN Number: Not regulated

UN proper shipping name: None

Transport hazard class(es): None

Packing Group: None

Environmental Hazards: This product does not meet the DOT/UN/IMDG/IMO criteria of a marine pollutant

Special precautions for user: If shipped by land in a packaging having a capacity of 3,500 gallons or more, the provisions of 49 CFR, Part 130 apply. (Contains oil)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory information

CERCLA/SARA - Section 302 Extremely Hazardous Substances and TPQs (in pounds):

This material does not contain any chemicals subject to the reporting requirements of SARA 302 and 40 CFR 372.

CERCLA/SARA - Section 311/312 (Title III Hazard Categories)

Acute Health Hazard:	Yes
Chronic Health Hazard:	No
Fire Hazard:	No
Pressure Hazard:	No
Reactive Hazard:	No

CERCLA/SARA - Section 313 and 40 CFR 372:

This material does not contain any chemicals subject to the reporting requirements of SARA 313 and 40 CFR 372.

EPA (CERCLA) Reportable Quantity (in pounds):

This material does not contain any chemicals with CERCLA Reportable Quantities.

California Proposition 65:

This material does not contain any chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm at concentrations that trigger the warning requirements of California Proposition 65.

International Hazard Classification

Canada:

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (SOR/2015-17) and the SDS contains all the information required by the Regulations.

International Inventories

All components are either listed on the US TSCA Inventory, or are not regulated under TSCA.
All components are either on the DSL, or are exempt from DSL listing requirements.

U.S. Export Control Classification Number: EAR99

SECTION 16: Other information

Issue Date:	Previous Issue Date:	SDS Number	Status:
09-Nov-2015	31-Mar-2015	778735	FINAL

Revised Sections or Basis for Revision:

Identified Hazards (Section 2); Composition (Section 3); First Aid (Section 4); Personal Protective Equipment (Section 8); Toxicological (Section 11); Environmental hazards (Section 12); Disposal information (Section 13)

Precautionary Statements:

- P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
- P272 - Contaminated work clothing must not be allowed out of the workplace
- P280 - Wear protective gloves/protective clothing/eye protection/face protection
- P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
- P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention
- P363 - Wash contaminated clothing before reuse
- P501 - Dispose of contents/ container to an approved waste disposal plant

Guide to Abbreviations:

ACGIH = American Conference of Governmental Industrial Hygienists; CASRN = Chemical Abstracts Service Registry Number; CEILING = Ceiling Limit (15 minutes); CERCLA = The Comprehensive Environmental Response, Compensation, and Liability Act; EPA = Environmental Protection Agency; GHS = Globally Harmonized System; IARC = International Agency for Research on Cancer; INSHT = National Institute for Health and Safety at Work; IOPC = International Oil Pollution Compensation; LEL = Lower Explosive Limit; NE = Not Established; NFPA = National Fire Protection Association; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration; PEL = Permissible Exposure Limit (OSHA); SARA = Superfund Amendments and Reauthorization Act; STEL = Short Term Exposure Limit (15 minutes); TLV = Threshold Limit Value (ACGIH); TWA = Time Weighted Average (8 hours); UEL = Upper Explosive Limit; WHMIS = Worker Hazardous Materials Information System (Canada)

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