

DRUM TROLLEY

Congratulations on your purchase of this great product!

The trolley is constructed from highest quality steel & designed for convenient handling of round drums of varying sizes. The unique adjustment mechanism allows the trolley to be used with 25-50 lbs / 5 gallons / 20 litre drums to larger drums upto 120 lbs / 16 gallons / 60 litre capacity.

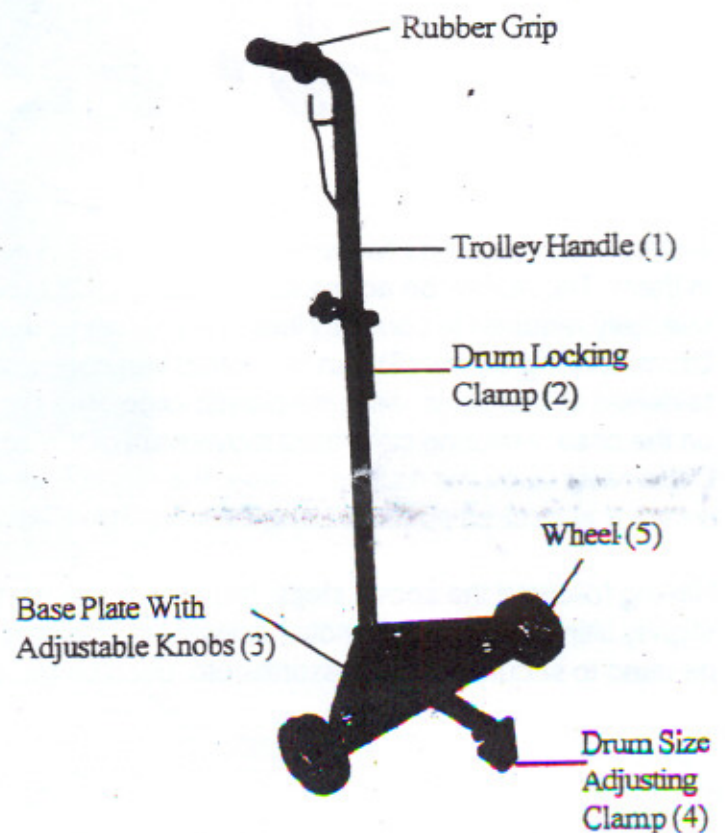
Common applications include, moving oil & grease drums on shop floor, garages etc. Complete pumping mechanism, such as air operated pumps can be easily mounted onto the drum & the accessories on the trolley used to hold the hose, dispensing guns etc.

The Trolley comes packaged in semi knocked down condition, requiring minimal assembly, before it is ready to use.

Please check for the following parts, when you open your package:

PARTS LIST:

1. Trolley Handle with Grip
2. Drum Locking Clamp
3. Trolley Base Plate with adjustment knobs
4. Drum Size Adjusting Clamp
5. Trolley wheels with circlip (2)



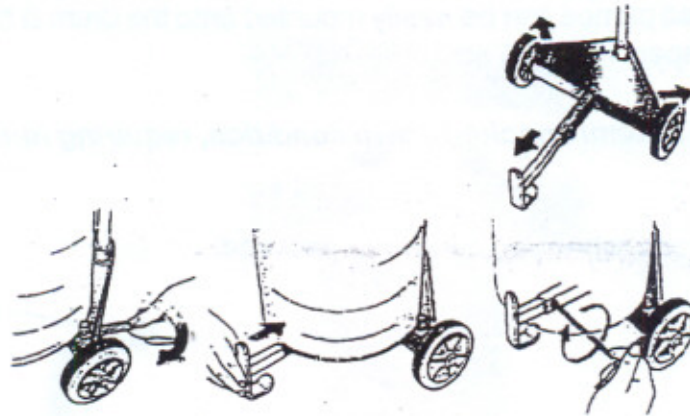
A step by step instruction on the simple assembly procedure is detailed as below. Follow these steps & within minutes, the trolley is ready for use.

- The Trolley Base Plate (3) has two protruding round bars on the two sides. These bars are used for mounting the Trolley wheels (5). Simply slide the wheels (one on each side) onto the bars & place the circlip using a circlip plier in the groove on the bar.

In certain packaged forms, the wheels may have been pre-assembled, which will avoid this step.

- Slide in the Drum Locking Clamp (2) onto the Trolley Handle (1) from the bottom end of the handle.

- Slide in the Drum Size Adjusting Clamp (4) into the horizontal square slot provided on front of the Trolley Base Plate (3). Ensure that the "L" portion of the Clamp is down touching ground.
- Insert the Trolley Handle (1) into the vertical round slot at the triangular intersection on the base plate. Tighten this into the slot using the allen screw provided on the slot.
- Place the drum/ container onto the Trolley Base Plate (1) and make the following adjustments, depending upon the container size:



- Trolley Base Plate has two slots on either sides. These slots are at an angle of 45° with sliding bolts in them. These may be adjusted to locate the drum onto the base plate. These adjustments are specially required to correctly locate the Drum Locking Clamp (2) onto the rim of the drum
 - Drum Locking Clamp (2) can be moved vertically to any position on the Trolley Handle & can be fastened at that point using the plastic knob. The Clamp is used to grip the rim of the drum mounted on the base, ensuring controlled movement of the drum from the top.
 - Depending upon the drum diameter, the Drum Size Adjusting Clamp (4) can be moved in or out & secured at desired position using the allen screw mounted on the square slot.
- Having followed the above steps, the trolley is ready to roll. The trolley can be pulled or pushed by slightly tilting the Trolley handle backwards. The Handle also has two welded attachments, which can be used to secure any accessories etc. used on the drum.